









### Romania - Republic of Serbia IPA Cross-border Cooperation Programme

# Pole of Collaboration in New Functional Alloys POCAL













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# THE METHODS FOR SHAPE MEMORY ALLOYS PRODUCTION

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Shape memory alloys have wide application area. Production technology and final treatment depends on the composition of the alloy. The alloys which can be plastically deformed are produced as ingots. In that case casting can be done in molds or with Upcast method. The procedure for obtaining wires by Up-cast method is the most economical procedure regarding energy efficiency.













The alloys which can not be obtained by melting are in the form of powders and therefore sintered in furnaces for that purpose. The sintering temperature is usually 2/3 of melting temperature of metal according to fact that the alloy is mixture of metal powders.















#### Up-cast technology at MMI Bor

































# Some samples of shape memory Cu-Zn-Al alloys produced in MMI Bor



Legura CuZnAl
Shape memory legura



















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#### Thank you for your attention!

